







SPRAY C 495 2K CLEAR EXPRESS SEMI GLOSS

Technical Data Sheet 828



	General Technical Description	Surface	Pretreatment / Cleaning of substrate
VOC compliant with the regulations	2-3 passes	Body Basecoat	 Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.
Easy to use	Dust free 10 min at 23°C	Any waterborne system	
Excellent results			Make sure the surface is air dried rather than wiped dry  Make sure you always use appropriate face protection and good ventilation
No hardener required			

Product Application: »» Allow 30 mins after basecoat color has been applied to apply the clear coat. Apply two to three wet coats waiting 5-10 mins in between coats.

 Shake well before using	Flash Point: -97°C	Remarks: <ul style="list-style-type: none"> • Always try to use the product in accordance with the specifications provided. • It can be used by countries that do not adopt the VOC legislation as well. • Shake thoroughly before use. • Shake for 1-2 mins after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action. • Spray at a distance of 25 cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for 12 hours to harden. • Optimum operating temperature range 10-25°C. 	Storage shelf life: Store in a cool place and use within 36 months for best results. +5 to +25 °C
 2-3 coats approximately 30-50 microns	Specific Gravity: 0.85 g/cm ³		
 Dust free 10 min at 23°C	Solid Content (No thinner): 12,5% Weight		
 Full hardness within 24 hours.	VOC (2004/42/EC) This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 835g/L. 2004/42/IIB(e)(840)835		
Gloss: 20° 9,1 60° 44,3 85° 69,8	Theoretical Coverage: - Cleaning of equipment: -		

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Issue 4/2016, August 2016