



# SPRAY IRIDA ACRYLIC PAINT TEXTURE

Technical Data Sheet No 803

Easy to use

Excellent results

Fast drying

Ideal for plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

VOC compliant with the regulations

## General Technical Description

Thermoplastic Acrylic Aerosol Paint

For creating a textured effect on the painted surface.

It can also be used to restore the original texture finish on plastic bumpers and car body plastic parts

The surface to be painted must be pre-treated and primed accordingly

For plastic substrates it is recommended the use of adhesion promoter for plastics 340 Plastofix to prime the surface.

## Surface

Metallic surfaces.

Plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

**Product Application:** Apply two to three medium coats necessary to cover the area waiting 5-10 mins in between each coat. Each coat should appear uniform and air dry before the next one is applied. Clear coat is not needed.



Shake well before using



2-3 coats approximately 20-30 microns



Spray at a distance of 25 cm thinly applied coats build up at 5-10 minutes intervals will achieve best results.



Dust free 10 min at 23°C (73°F)



Full hardness within 24 hours.

**Flash Point:**  
-97°C (-206°F)

**Specific Gravity:**  
0.88 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
23% Weight

**VOC (2004/42/EC)**  
This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. 2004/42/11B(e)(840)750

## Remarks:

- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.

- Always try to use the product in accordance with the specifications provided.

- It can be used by countries that do not adopt the VOC legislation as well.

- Shake for 2-3 min after agitator ball has started to rattle.

- Optimum operating temperature range 10 - 25°C (50°F - 77°F).

## • Storage shelf life:

Store in a cool place and use within 36 months for best results.

+5 to +25 °C (41°F - 77°F)

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