



BUMPER PAINT TEXTURE

Technical Data Sheet No 609

Fast drying 1K texture paint

Excellent coverage

Great durability

VOC compliant with the regulations

General Technical Description



Mix 4 parts BUMPER PAINT with 1 part 740 ACRYL NORMAL / 741 ACRYL SLOW THINNER



10 min / 60°C (140°F)
1h / 23°C (73°F)



3-5 min

Surface

Plastic parts of the car

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application: Fast drying 1K paint for restoring OEM look of plastic bumpers and plastic parts 2 coats . Apply in thin layers. One coat and after 5-10 min flash off time apply the second coat.



20-25 % 740 ACRYL NORMAL / 741 ACRYL SLOW THINNER / REDUCER



Flash off time
5 - 10 min / 23°C (73°F)

Flash Point:
8°C / 52°F

Specific Gravity:
1.3 g/cm³

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature.
- Application only with the recommended thinners / reducers.
- It can also be used by countries that do not adopt the VOC legislation.
- Do not use at temperatures below 15°C (50°F)
- Do not apply the primer as 'wet on wet' on TPA surfaces.



Ready to spray:
20-25 s
DIN 4 @ 20°C (68°F)



1h / 23°C (73°F)
10 min / 60°C (68°F)
panel temperature

Solid Content (No thinner):
48% Weight

VOC (2004/42/EC)
The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 610 g/L.
2004/42/IIB(e)(840)610

Storage shelf life:

- Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.



Compliant Spray gun
1.5 - 1.8 mm
2-3 bar (29-44psi)
inlet pressure
2 coats = 35-40µm
(1.4 - 1.6 mil)



Short wave 3-5 min

Theoretical Coverage:
7 - 8 m² / l at 35 micron (1.4 mil)
dry film thickness

Cleaning of equipment:
Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER



HVLP 1.5 mm
2 bar (29psi)
inlet pressure
2 coats = 35-40µm
(1.4 - 1.6 mil)



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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Issue 3 /2019, October 2019