



TECHNICAL DATA SHEET No 544

F 980 1K FINE FILLER

GENERAL TECHNICAL DESCRIPTION

1K NC fine filler for restoring small imperfections (fill pinholes, finish uneven surfaces, etc)

Easy to apply

Fast drying

Excellent mechanical properties

SURFACE

Fillers, primers and old paintwork, sanded and cleaned

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION:



No mixing required.
Apply with a spatula
2 - 3 very thin layers



10 - 15 min / 23°C (73°F)
Final flash off time



Non force dry
30 min / 23°C (73°F)



P 600 – P 1000
Sanding by hand, wet

FLASH POINT

27°C / 81°F

SPECIFIC GRAVITY

1.47 g/cm³

SOLID CONTENT

(NO THINNER / REDUCER)

67% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 540 g/L.
2004/42/IIIB(c)(540)540

THEORETICAL COVERAGE

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REMARKS

- Allow for additional time for combi spray booths to reach the desired temperature.
- Do not use at temperatures below 15°C (59°F).

STORAGE SHELF LIFE

Polyester materials have a limited shelf life. Guaranteed shelf-life 18 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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