

440 TEXTURE ADDITIVE



GENERAL TECHNICAL DESCRIPTION

Acrylic based texturing additive for 2K HS clear coats.

It is used for creating a textured clear coat effect.

After mixing with the additive the clear coat becomes matt.

Recommended application of prepared clear coat: 1.5 coats. Application may vary depending on the clear coat used and the desired finish.

Suitable for the repair of PSA cars with structured matt finishes.

PRODUCT APPLICATION:



2K
Mix additive 1:1 with any HB BODY HS clear coat. The mixture will then be considered as part A when mixed with hardener.



Mix part A (additive+clear coat) with the corresponding hardener at the ratio specified for the clear coat used.



Mix well
Recommended filter
190 µm



Compliant Spray gun:
1.5x coats
HVLV: 1.5x coats
Apply first a light coat and immediately afterwards apply a full second coat

FLASH POINT

27°C / 81°F

SPECIFIC GRAVITY

1.05 g/cm³

SOLID CONTENT

(NO THINNER)

50% Weight

VOC (2004/42/EC)

Not applicable

This product is an auxiliary and is not used on its own. Therefore it is not incorporated under the European legislation for Volatile Organic Compounds.

REMARKS

- Best results when used with HB BODY PRODUCTS
- It is strongly recommended to do a trial application before the final job
- Film thickness of the basecoat and clear coat may affect the desired gloss level

After paintwork maintenance of textured paint.

DO NOT:

- Use wax nor polish the new textured area
- Use scotch brite / abrasive sponges
- Use carwash / aggressive cleaning agents

When cleaning the car

- avoid washing the vehicle in bright sunlight
- remove any heavy soiling such as leaves and dust using compressed air
- wash preferably by hand using a soft sponge
- dry preferably with air an or a soft chamois leather

Special precautions

Any repair involving matt textured paintwork must be done in the cleanest possible conditions. No surface defects can then be corrected through polishing. Fixing such defects will require the reapplication of all stages basecoat - matt clear coat.

STORAGE SHELF LIFE

Store in a cool place (+5°C - +25°C) (41°F - 77°F).
Guaranteed shelf life of 24 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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